

## **AMENDMENTS TO THE SPECIFICATION**

Please insert the following new heading before paragraph [0001]:  
BACKGROUND

Please insert the following new heading before paragraph [0005]:  
BRIEF SUMMARY OF THE INVENTION

Please replace paragraph [0005] with the following amended paragraph:  
[0005] The An object of the present invention is to minimize or even to entirely prevent the occurrence of fluting on a web substrate in a web-fed rotary press.

Please replace paragraph [0006] with the following amended paragraph:  
[0006] ~~This objection is achieved in accordance with the present invention by a web-fed rotary press having the features set forth in claim 1 and/or by a method having the features as set forth in claim 9. Advantageous refinements of the present invention are delineated in the dependent claims.~~ The present invention provides a web-fed rotary press for printing on a web substrate using heat-set inks in an offset printing process, having at least one print unit, at least one dryer, characterized by at least one additional device for inputting heat into the web substrate.

Please replace paragraph [0012] with the following amended paragraph:  
[0012] Another alternative or supplementary advantageous embodiment provides that the device for inputting heat of the web-fed rotary press according to the present invention may be fed by the exhaust air from the dryer. In other words, the energy still contained in the exhaust air may be used for expelling the moisture at another location along the path of the web substrate.

Please replace paragraph [0014] with the following amended paragraph:  
[0014] ~~Also included in the context of the inventive idea is~~ The present invention also provides a method for minimizing fluting in a web-fed rotary press for printing on a web substrate using heat-set inks in an offset printing process. A web substrate is guided through the web-fed rotary press along a path. The web substrate is printed on using at least one print unit. Once imprinted,

the web substrate is dried. Heat is supplied to the web substrate at least at one other location, in particular prior to the printing operation, along the path through the web-fed rotary press. In one advantageous embodiment of the method, the web substrate is may be tensioned laterally during the heat input operation at the at least one other location.

Please insert the following new heading before paragraph [0015]:

#### BRIEF DESCRIPTION OF THE DRAWINGS

Please insert the following new heading before paragraph [0020]:

#### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS